

### Material

Code	AISI	Wst.	Description
S		1.0010	Plain, drawn wire
R	304	1.4301	Plain, drawn wire
A	316	1.4436	Plain, drawn wire

### Manufacturing Procedure

#### **Method 1**

Spot welding or MAG. Excess weld metal is cut off.

#### **Method 2**

Spot welding, MIG, or TIG. Excess weld metal is cut off. Pickling of the finished item.