

Title	Page	Doc. no.
Delivered in parts	2	1120042
Pre-assembled	3	1120043
Assembled	4	112044
Shop assembly	5	6300002A

SimPact 4T-R

Mounting Instruction - delivered in parts

Filter sections in parts.

Excluding:

- Compressed-air receiver
- Supporting structure
- Electrical wiring
- Explosion venting device
- Control unit
- Dp equipment

Delivered as parts on pallets.

With the tube sheet attached to the clean-air chamber.

With 0-points marked with stickers.

The filter cages are delivered in a box.

The section is delivered as an individual part.

Bolts are delivered along with the other parts.

SimPact 4T

Mounting instruction – delivered pre-assembled

The filter sections are pre-assembled with a minimum of bolts.

Excluding:

- Compressed-air receiver
- Supporting structure
- Electrical wiring
- Explosion venting device
- Control unit
- DP equipment

Loose parts on pallets.

With the tube sheet attached to the clean-air chamber.

With 0-points marked with stickers.

The filter cages are delivered in a box/on a pallet.

SimPact 4T-R

Mounting Instruction - delivered assembled

The filter sections are assembled with bolts and valves as well as micro switch, if any.

The components listed below are delivered unmounted.

- On pallet(s):
- Compressed-air receiver
 - Supporting structure with legs
 - Electrical wiring
 - Explosion venting device
 - Filter control unit
 - DP equipment

- Loose inside the filter: - Filter cages

Order No.:

Ordrenr.:

Customer:

Kunde:

Date:

Dato:

Name of seller:

Sælger:

YES/JA NO/NEJ

- 1. Solenoid valves fitted on compressed-air receiver**
Magnetventiler monteret på trykluftbeholder
Acc. to Assembly Instructions 1400021, Section 3:
"Fitting solenoid valves on the air receiver"
Jf. Montagevejledning 1400021 afsnit 3:
"Montage af magnetventiler på trykluftbeholder"
- 2. Equipment fitted on the air receiver**
Udstyr monteret på trykluftbeholder
Acc. to Assembly Instructions 1400021, Section 3:
"Fitting equipment to the air receiver"
Jf. Montagevejledning 1400021 afsnit 3:
"Montage af udstyr på trykluftbeholder"
- 3. Cables mounted between solenoid valves and junction box**
Kabler monteret mellem magnetventiler og samlekasse
Acc. to Assembly Instructions 1400021, Section 3:
"Attaching cables/solenoid valves"
"Attaching cables from solenoids in junction box"

Jf. Montagevejledning 1400021 afsnit 3:
"Montage kabler/magnetventiler"
"Montage af kabler fra magnetventiler, i samlekassen"
- 4. Compressed-air receiver fitted on filter**
Trykluftbeholder monteret på filter
Acc. to Assembly Instructions 1400021, Section 3:
"Fitting air receiver on the filter"

Jf. Montagevejledning 1400021 afsnit 3:
"Montage af trykluftbeholder på filter"
- 5. Cables mounted between junction box and control unit**
Kabler monteret mellem samlekasse og styring
Acc. to Assembly Instructions, Section 3:
"Attaching cable for control unit in junction box"
"Attaching cable in control unit"
Jf. Montagevejledning 1400021 afsnit 3:
"Montage af kabel til styring, i samlekassen"
"Montage af kabel i styring"
- 6. Hoses for differential pressure measurement attached between filter and differential pressure gauge (Control unit type GFC)**
Slanger for differenstrykmåling monteret mellem filter og differenstrykmanometer (Ved GFC-styring)
Acc. to Assembly Instructions 1400021, Section 3:
"Installation and connection of differential pressure gauge"
Jf. Montagevejledning 1400021 afsnit 3:
"Installation og tilslutning af differenstrykmåler"

YES/JA NO/NEJ

- 7. Hoses for differential pressure measurement attached between Filter and control unit (Control unit type GFCD)**
Slanger for differenstrymåling monteret mellem filter og styring (Ved GFCD-styring)
 Acc. to Assembly Instructions 1400021, Section 3:
 "Installation and connection of differential pressure gauge" and manual for control unit.
Note! If YES to routing of cables, see document regarding point 8.

*Jf. Montagevejledning 1400021 afsnit 3:
 "Installation og tilslutning af differenstrymåler"
 og manual for filterstyring.
NB! Ved ja til føringsvej for kabler, se dokument vedr. pkt. 8.*
- 8. Routing of cables and hoses for differential pressure gauging between control unit and junction box**
Føringsvej for kabler og evt. slanger f. Differenstrymåling mellem styring og samlekasse
 Acc. to document No. 6300003
Jf. Dokument 6300003
- 9. Control unit preset/installation of control unit**
Filterstyring forudindstillet/Værkstedsmontage af filterstyring
 Acc. to document No. 1110153
Iht. dok. 1110153
- 10. Supporting structure mounted**
Benstativ monteret
 Acc. to Assembly Instructions 1400021, Section 3:
 "Fitting accessories"
*Jf. Montagevejledning 1400021 afsnit 3:
 "Montage af tilbehør"*
- 11. Platform mounted**
Repos monteret
 Acc. to GA drawing
Jf. GA-tegning
- 12. Ladder mounted**
Lejder monteret
 Acc. to GA drawing
Jf. GA-tegning
- 13. Handrail mounted**
Gelænder monteret
 Acc. to GA drawing
Jf. GA-tegning
- 14. Transport stand with frame**
Transportstativ med ramme
 Acc. to document 6300004
Jf. Dokument 6300004
- 15. Special machine sign fitted on filter**
Specielt maskinskilt monteret på filter
 Acc. to GA drawing
Jf. GA-tegning

Further wishes:
 Andre ønsker:

 Signature
 Underskrift